

Environmental Protection Agency

§ 471.23

§ 471.23 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards. The mass of pollutants in the magnesium forming process wastewater shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off/kg (pounds per million off-pounds) of magnesium rolled with emulsions	
Chromium	0.028	0.011
Zinc	0.076	0.032
Ammonia	9.95	4.37
Fluoride	4.44	1.97
Oil and grease	0.746	0.746
TSS	1.12	0.895
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(b) *Forging spent lubricants—subpart B—NSPS.* There shall be no discharge of process wastewater pollutants.

(c) *Forging contact cooling water.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off/kg (pounds per million off-pounds) of forged magnesium cooled with water	
Chromium	0.107	0.044
Zinc	0.295	0.122
Ammonia	38.5	17.0
Fluoride	17.2	7.63
Oil and grease	2.89	2.89
TSS	4.34	3.47
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(d) *Forging equipment cleaning wastewater.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off/kg (pounds per million off-pounds) of magnesium forged	
Chromium	0.002	0.0006
Zinc	0.004	0.002
Ammonia	0.532	0.234
Fluoride	0.238	0.106
Oil and grease	0.040	0.040
TSS	0.060	0.048
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(e) *Direct chill casting contact cooling water.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium cast with direct chill methods	
Chromium	1.46	0.593
Zinc	4.03	1.66
Ammonia	527	232
Fluoride	235	105
Oil and grease	39.5	39.5
TSS	59.3	47.4
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(f) *Surface treatment spent baths.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium surface treated	
Chromium	0.173	0.070
Zinc	0.476	0.196
Ammonia	62.1	27.3
Fluoride	27.8	12.3
Oil and grease	4.66	4.66
TSS	6.99	5.60
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times

(g) *Surface treatment rinse.*

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SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pound pers million off-pounds) of magnesium surface treated	
Chromium	0.700	0.284
Zinc	1.93	0.794
Ammonia	252	111
Fluoride	113	49
Oil and grease	18.9	18.9
TSS	28.4	22.7
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(h) *Sawing or grinding spent emulsions.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sawed or ground	
Chromium	0.007	0.003
Zinc	0.020	0.008
Ammonia	2.60	1.15
Fluoride	1.16	0.515
Oil and grease	0.195	0.195
TSS	0.293	0.234
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(i) *Degreasing spent Solvents—subpart B—NSPS.* There shall be no discharge of process wastewater pollutants.

(j) *Wet air pollution control scrubber blowdown.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged	
Chromium	0.229	0.093
Zinc	0.632	0.260
Ammonia	82.5	36.3
Fluoride	36.9	16.4
Oil and grease	6.19	6.19
TSS	9.29	7.43
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.24 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and by August 23, 1988 achieve the following pretreatment standards for existing sources (PSES). The mass of wastewater pollutants in magnesium forming process wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium rolled with emulsions	
Chromium	0.033	0.014
Zinc	0.109	0.046
Ammonia	9.95	4.37
Fluoride	4.44	1.97

(b) *Forging spent lubricants—subpart B—PSE.* There shall be no discharge of process wastewater pollutants.

(c) *Forging contact cooling water.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium cooled with water	
Chromium	0.127	0.052
Zinc	0.422	0.177
Ammonia	38.5	17.0
Fluoride	17.2	7.63

(d) *Forging equipment cleaning wastewater.*

SUBPART B—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium forged	
Chromium	0.002	0.0007
Zinc	0.006	0.003
Ammonia	0.532	0.234
Fluoride	0.238	0.106